

\_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 76327

**\*76327\***

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November-09-11 8:34:11 AM

Item ID: D4032-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Short Basket Assembly (350)  
Start Date: 09/11/2011 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 23/11/2011 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> Packaging Packaging	Identify as per dwg & Stock Location: _____  Memo	0.00 0.00	76320			5	11/11/18		
140 <b>*140*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							11/11/21 UMF 11-11-21

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# Picklist Print

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Page 1

Work Order ID: 76327

**\*76327\***

Parent Item: D4032-041

**\*D4032-041\***

Parent Item Name: Short Basket Assembly (350)

Start Date: 09/11/2011

Required Date: 23/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-232 <b>*D4086-232*</b> Placard, Max Load		Manufactured	No			100	Each	4.0000	1	1			
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST122			4						
				72052			4			72052			
D2530 <b>*D2530*</b> Handle Weldment		Manufactured	No			100	Each	10.0000	1	1			
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST506			9						
				74600			9			74600			
				ST508			1						
				69318			1						
D2535 <b>*D2535*</b> Spring		Manufactured	No			100	Each	50.0000	2	2			
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST504			50						
				71117			50			71117			

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*76327\***

Parent Item: D4032-041

**\*D4032-041\***

Parent Item Name: Short Basket Assembly (350)

Start Date: 09/11/2011

Required Date: 23/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2537 Manufactured No

100

Each

27.0000

2

2

**\*D2537\***

Bushing

\*\*

Location

Loc Qty

Loc Code

ST504

27

73344

27

D3917-3 Manufactured No

100

Each

29.0000

6

**\*D3917-3\***

Washer

\*\*

Location

Loc Qty

Loc Code

ST092

29

75036

29

D3953-3 Manufactured No

100

Each

15.0000

2

2

**\*D3953-3\***

Gas Spring Stud, Lid

\*\*

Location

Loc Qty

Loc Code

ST096

15

74703

15

D3953-7 Manufactured No

100

Each

5.0000

2

2

**\*D3953-7\***

Spring Spacer

\*\*

Location

Loc Qty

Loc Code

ST096

5

65053

4

74168

1

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 3

Work Order ID: 76327

**\*76327\***

Parent Item: D4032-041

**\*D4032-041\***

Parent Item Name: Short Basket Assembly (350)

Start Date: 09/11/2011

Required Date: 23/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-9 Manufactured No

100 Each 6.0000 2 2 ✓

**\*D3953-9\***

Gas Spring Washer

\*\*

Location

Loc Qty

Loc Code

ST096

6

69025

2

74169

4

74165

D3953-17 Manufactured No

100 Each 10.0000 2 2

**\*D3953-17\***

Gas Spring Spacer

\*\*

Location

Loc Qty

Loc Code

ST096

10

73474

10

73474

D3953-19 Manufactured No

100 Each 25.0000 1 1

**\*D3953-19\***

Gas Spring Bracket

\*\*

Location

Loc Qty

Loc Code

ST096

25

59213

1

73551

4

75227

20

73551

D3953-21 Manufactured No

100 Each 11.0000 1 1

**\*D3953-21\***

Gas Spring Bracket

\*\*

Location

Loc Qty

Loc Code

ST096

11

73557

11

73557

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 76327

**\*76327\***

Parent Item: D4032-041

**\*D4032-041\***

Parent Item Name: Short Basket Assembly (350)

Start Date: 09/11/2011

Required Date: 23/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3969-3 Manufactured No

100 Each

25.0000

1

1

**\*D3969-3\***

Spring (Basket Lid)

\*\*

*[Signature]*

Location

Loc Qty

Loc Code

ST272

25

64285

1

73515

24

D4017-041 Manufactured No

100 Each

0.0000

1

1

**\*D4017-041\***

Short Basket Base Assembly (350 )

D4018-041

Manufactured No

100 Each

0.0000

1

1

**\*D4018-041\***

Short Basket Lid Assembly (350 )

AN3-14A

Purchased No

100 Each

140.0000

4

4

**\*AN3-14A\***

Bolt

\*\*

*Bl 11-11-17.*

*[Signature]*

Location

Loc Qty

Loc Code

ST352

140

117872

40

119328

100

AN3-16A Purchased No

100 Each

141.0000

2

2

**\*AN3-16A\***

Bolt

\*\*

*[Signature]*

Location

Loc Qty

Loc Code

ST352

141

117441

53

118628

88

*118628*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 76327

**\*76327\***

Parent Item: D4032-041

**\*D4032-041\***


Parent Item Name: Short Basket Assembly (350)

Start Date: 09/11/2011

Required Date: 23/11/2011


Start Qty: 1.00

Required Qty: 1.00

AN4-12	Purchased	No	100	Each	46.0000	3	3	
<b>*AN4-12*</b>						<b>**</b>		
Bolt								


<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST357	46	
118626	46	

AN5-17A	Purchased	No	100	Each	144.0000	4	4	
<b>*AN5-17A*</b>						<b>**</b>		
Bolt								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FP	50	
119438	50	
ST338	94	
117872	44	
119449	50	

AN310-4	Purchased	No	100	Each	41.0000	3	3	
<b>*AN310-4*</b>						<b>**</b>		
NUT								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST324	19	
118983	19	
ST344	22	
119328	22	

W/O:		WORK ORDER CHANGES					
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Work Order ID: 76327

**\*76327\***

Parent Item: D4032-041

**\*D4032-041\***

Parent Item Name: Short Basket Assembly (350)

Start Date: 09/11/2011

Required Date: 23/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

2,318.000

4

4

**\*MS21042L5\***

Nut

\*\*

Location

Loc Qty

Loc Code

ST300

818

116105

5

116548

43

117611

62

118179

496

118910

212

ST518

1500

119109

1500

119910

MS24665-151

Purchased

No

100

Each

374.0000

3

3

**\*MS24665-151\***

Cotter Pin

\*\*

Location

Loc Qty

Loc Code

ST309

374

17566

374

117566

MS24665-300

Purchased

No

100

Each

230.0000

2

2

**\*MS24665-300\***

Cotter Pin

\*\*

Location

Loc Qty

Loc Code

GA

200

118234

200

ST309

30

116823

30

116823

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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November-09-11 8:34:16 AM

Work Order ID: 76327

**\*76327\***

Parent Item: D4032-041

**\*D4032-041\***

Parent Item Name: Short Basket Assembly (350)

Start Date: 09/11/2011

Required Date: 23/11/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

240.0000

6

6

**\*NAS1149F0432P\***

Washer

\*\*

Location

Loc Qty

Loc Code

ST275

40

119109

40

ST294

200

119307

200

NAS1149C0432R

Purchased

No

100

Each

4,412.0000

2

2

**\*NAS1149C0432R\***

Washer

\*\*

Location

Loc Qty

Loc Code

ST297

4412

117291

3412

119124

1000

NAS1149F0332P

Purchased

No

100

Each

388.0000

8

8

**\*NAS1149F0332P\***

WASHER

\*\*

Location

Loc Qty

Loc Code

ST275

388

117735

45

119225

340

17317

3

NAS1149F0563P

Purchased

No

100

Each

139.0000

4

4

**\*NAS1149F0563P\***

Washer

\*\*

Location

Loc Qty

Loc Code

ST297

139

117735

139

November-09-11 8:34:16 AM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

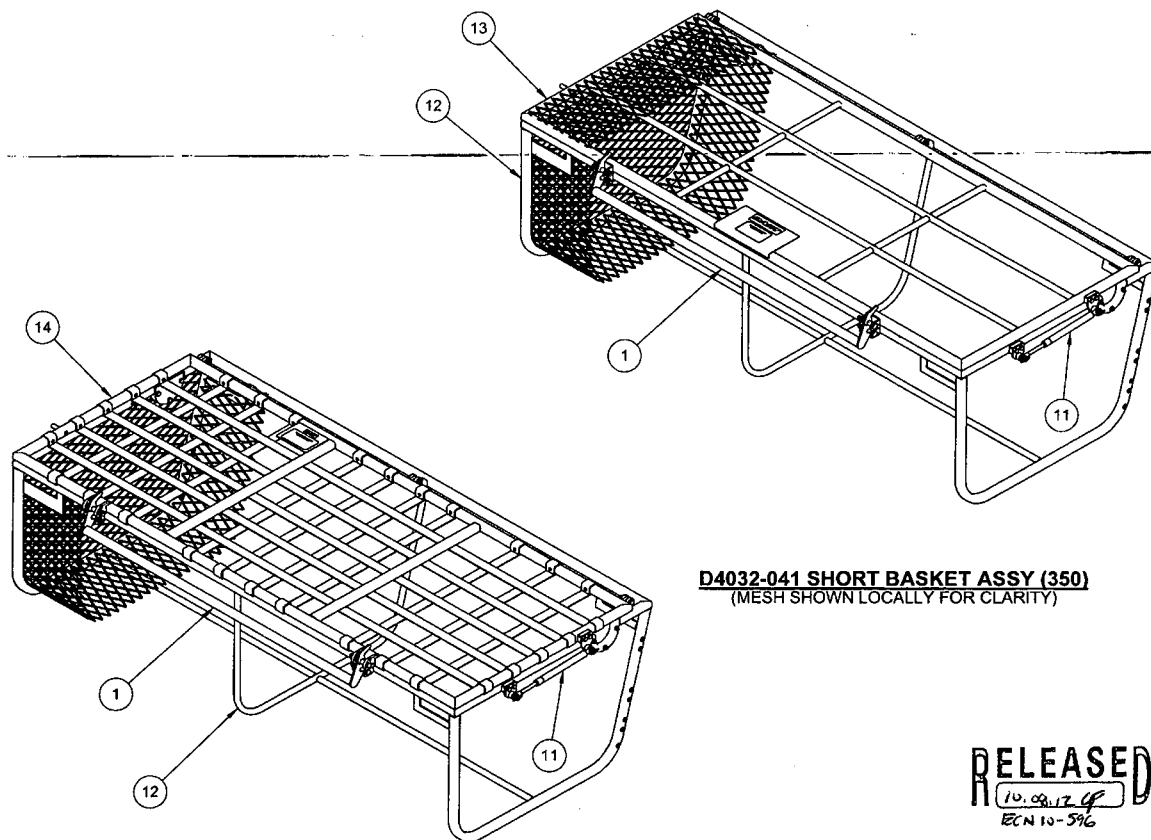
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

ITEM	-041 QTY.	-043 QTY.	P/N	DESCRIPTION
	X		D4032-041	SHORT BASKET ASSY (350)
		X	D4032-043	SHORT BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	6	6	D3917-3	WASHER
5	2	2	D3953-3	GAS SPRING STUD, LID
6	2	2	D3953-7	GAS SPRING SPACER
7	2	2	D3953-9	GAS SPRING WASHER
8	2	2	D3953-17	GAS SPRING SPACER
9	1	1	D3953-19	GAS SPRING BRACKET
10	1	1	D3953-21	GAS SPRING BRACKET
11	1	1	D3969-3	SPRING
12	1	1	D4017-041	SHORT BASKET BASE ASSY (350)
13	1		D4018-041	SHORT BASKET LID ASSY (350)
14		1	D4019-041	LIGHT LID SHORT BASKET ASSY
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	2	2	NAS1149C0432R	WASHER
29	8	8	NAS1149F0332P	WASHER
30	4	4	NAS1149F0563P	WASHER



**D4032-041 SHORT BASKET ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

WITHOUT NOTICE  
WORK ORDER  
NO. 76327 MLCJ  
11/11/09

**D4032-043 SHORT BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
10.09.17  
ECN 10-596

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: -041: 56 lbs APPROX  
-043: 45 lbs APPROX

D	QTY FOR ITEMS #28, #29 & #30 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D6-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
C	AN5-21A BOLT WAS AN5-19A BOLT: BOM & (D3-3)	JPH	10.04.06
B	ITEM 15 D4086-232 & 16 D4086-243 REMOVED; ITEM RENUMBERED AS REQD. PLACARDS REMOVED (C6-2); TOP VIEW DETAIL REMOVED (C2-2)	JPH	10.03.25
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	g		
CHECKED	JES		
MFG. APPR.	JES		
APPROVED	JES		
DE APPR.	JES		
DATE	10.07.23		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	REV. D
DRAWING NO. <b>D4032</b>	SHEET 1 OF 3
TITLE <b>SHORT BASKET ASSY (350)</b>	SCALE — NTS —
COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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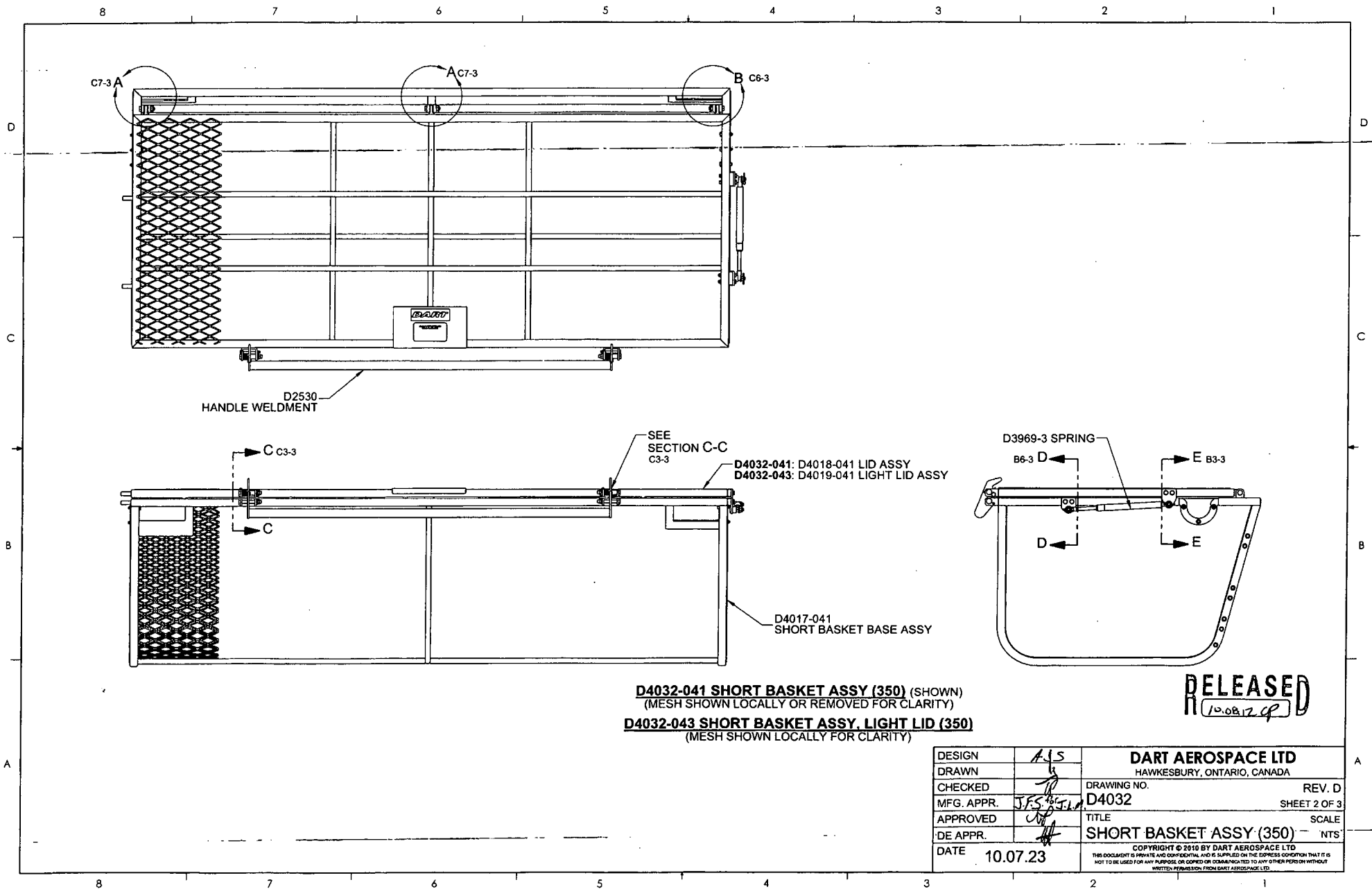
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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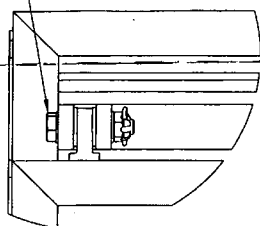
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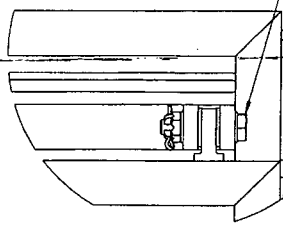
76327

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



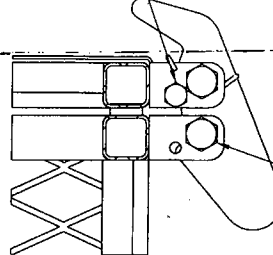
**DETAIL A** D8-2  
D6-2

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



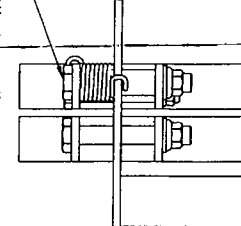
**DETAIL B** D4-2

D4032-041: AN3-16A BOLT  
MS21042L3 NUT  
D4032-043: AN3-20A BOLT  
MS21042L3 NUT



**SECTION C-C** B5-2  
B7-2

D4032-041: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT  
D4032-043: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT



**VIEW F-F** C3-3

AN5-17A BOLT  
NAS1149F0563P WASHER  
MS21042L5 NUT

D2530 WELDMENT  
REF

C1-3 F

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION D-D** B2-2

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION E-E** B1-2

RELEASED  
10.08.17.4

DESIGN	ALS	<b>DART AEROSPACE LTD</b>	
DRAWN	JP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JFS	DRAWING NO.	REV. D
MFG. APPR.	JFS	D4032	SHEET 3 OF 3
APPROVED	JFS	TITLE	SCALE
DE APPR.	JFS	SHORT BASKET ASSY (350)	NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries